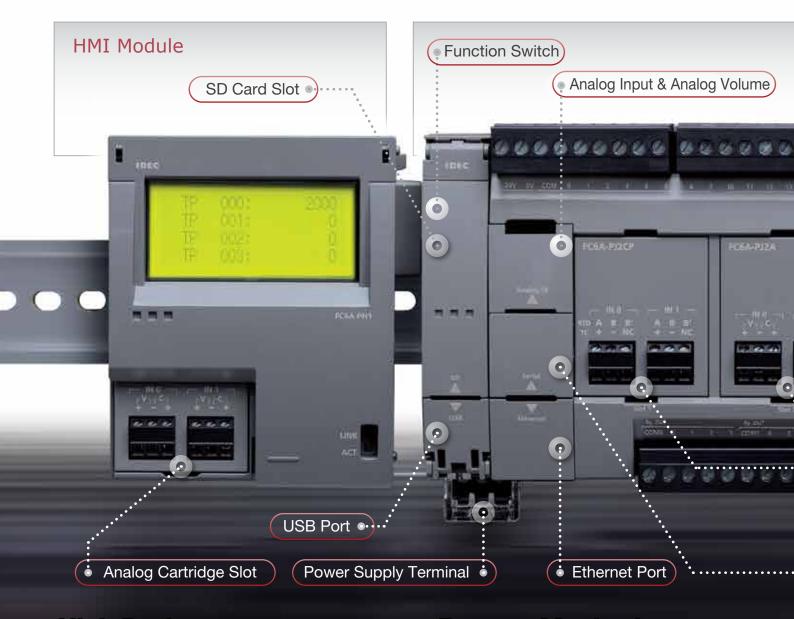






**IDEC CORPORATION** 

# IoT. Made easy and simple.



# High Performance

- 640KB max. program size (80,000 steps)
- 42ns basic instruction processing time + 0.03ms I/O refresh time (with one digital I/O module) for maximizing the executive operation speed of the entire system
- 520 max. I/O points
- Customize your PLC with a variety of I/O modules and optional components

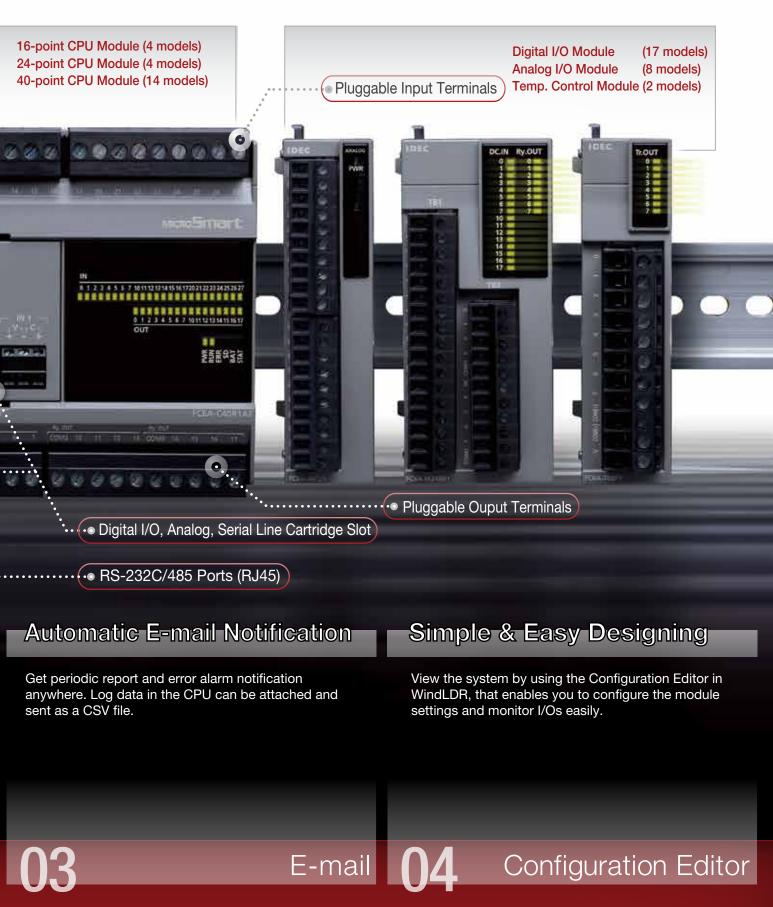
# Remote Monitoring

Use an HMI module to remotely monitor the system status on a web browser, and enjoy viewing the simple, pre-set pages or customized web pages made with the web page editor. Set password to disable alarm or change parameters while protecting your system.

Powerful 02

Web Server

IDEC MicroSmart FC6A, the PLC best suited to the new era of IoT. Systems and machines can be monitored remotely in real time, optimizing the processes of analyzing production status and correcting errors.

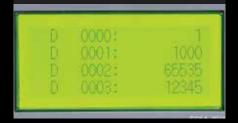


MICROSMATT FC6A

#### **HMI** Module

for on-site management

Device values and ladders can be monitored and settings can be modified easily on HMI module.



## SD Memory Card

for storing programs and data logging

Commercially available SD memory card can be used for rewriting programs and managing data.



#### **USB**

for downloading programs without power supply

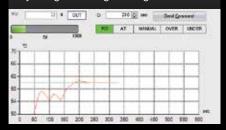
Programs can be downloaded from WindLDR to FC6A via USB, without taking the CPU out from the box.



#### **PID Control**

for visual control

Auto tuning function makes PID control easy. Installation space can be reduced by using an analog cartridge.



#### **Positioning**

made simple and easy

Zero return, current and absolute value management, and JOG operation for simple and easy position management.



#### Ethernet port

Modbus TCP communication

Can be connected to up to 8 inverter, temperature controller, PC, and other devices. Simple decentralized control.



#### **CAN J1939**

All-in-One Type CPU Module

Signals from ECU are directly sent to the FC6A, enabling to downsize the system and reduce development time and wiring.



### Configuration Editor

Modules can be combined visually on the screen, reducing development time and labor.



# **Automation Organizer**

for backward compatibility

Programs in prior IDEC PLCs can also be utilized with WindLDR in Automation Organizer which has backward compatibility.



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